Jalousiekasten EPS 031

Polystyrene shutter box for alsecco façade systems

AREAS OF APPLICATION

Shutter box made from polystyrene and ready for installation to create a precise and efficient lintel.

PRODUCT PROPERTIES

- Prefabricated element for fixing shading systems
- Flexible dimensions
- Easy and reliable installation
- Efficient fixing
- Minimised thermal-bridge effect
- Integrated aluminium rail to house the slats stack
- Integrated drainage strip profile with mesh to create a clean render finish
- Integrated airtight electric socket (optional)

TECHNICAL DATA

Material	Fleece-laminated polystyrene Alternative: 10 mm plaster baseboard as apron
Rated value of thermal conductivity	0,031 W/(mK) (Insulation material)
Shape	U-shaped with masonry insulation on the back L-shaped without masonry insulation on the back
Length	Max. 3 m as single element Elements with an overall length of more than 3 m are supplied as split units. (When using plaster baseboard as apron, the max. length for single elements is 2.50 m.)





APPLICATION INSTRUCTIONS

Substrate pre-treatment	All substrates must be sound, dry, even (DIN 18202 or 18203, as applicable), clean and free from adhesion-reducing residue. If necessary, pretreat substrates as specified in the application instructions for the adhesive.
Application	Shutter box EPS 031 should be ordered for the required installation length. The box cannot be cut to size on site.
	Area of application: The installation limit for shutter boxes EPS 031 is dependent on the characteristic wind suction load and the type of shutter box skirt.
	- If the skirt is made of EPS insulation material, the max. wind suction load is 0.75 $kN/m^2.$
	 If the skirt is made of plaster baseboard, the max. wind suction load is 1.6 kN/m².
	 Installation / bonding: To achieve a joint that is watertight against driving rain, a joint sealing strip of the appropriate size must be incorporated where the box meets the window frame before the shutter box is fixed in position with adhesive. The shutter box is bonded to the substrate with the aid of mineral bonding mortars, using the spot-and-bead method or a bead near the edge with an additional strip of mortar in the middle. A minimum contact area of 60 % must be ensured. When working with even substrates, a full bond using the buttering-floating method may be used. Adequate support at the sides, i.e. on the left and right of the opening, must be provided. If flame-resistant ETICSs based on EPS insulation material are used, the structural fire-protection measures required for the installation of roller blinds and shutters must be applied directly above the openings. Alternatively a horizontal fire barrier surrounding the entire building may be installed directly above the box elements on each floor.
	 Fixing: If the shutter box is installed first, and not as part of the façade insulation, it must be secured in position to prevent slippage. This involves aligning the shutter box both vertically and horizontally, and then inserting at least two plugs/element (e.g. Alsifix Carbon) to hold it in position. It is important that the plugs are not tightened fully, as this avoids the shutter box twisting because the bonding mortar is still soft at this stage. This method is also recommended when several elements are linked together. In der Ausführung von schwerentflammbaren WDVS auf Basis EPS-Dämmstoff sind die konstruktiven Brandschutzmaßnahmen zum Einbau von Rollladen und Jalousien unmittelbar oberhalb von Öffnungen umzusetzen. Alternativ ist unmittelbar oberhalb der Kastenelemente in jedem Geschoss ein horizontal um das Gebäude laufender Brandriegel anzuordnen.
	The shutter boxes are fixed in position once the adhesive has hardened. The elements are fixed so that they are flush with the surface, using screw plugs with building-regulations approval, e.g. Alsifix Carbon, Alsifix KU, and inserting at least 3 plugs per m. The plugs inserted earlier to hold the shutter boxes in position are then tightened fully. To ensure that the plug discs are flush with adjacent



areas when a shutter box is installed together with plaster baseboard, circles must be sunk into the plaster baseboard with the aid of a router bit.

Linking:

Shutter boxes more than 3 m in length are supplied as split units and joined together with a shutter-box connecting bracket.

Using Joint Sealer MS as adhesive, fix the unperforated side of the connecting bracket to the inside of the shutter-box apron and also use the designated metal screws to fix the perforated side in the aluminium rail.

When butting the individual elements together, apply Joint Sealer MS as adhesive.

Special features for shutter box EPS 031 with plaster baseboard as apron: When linking together shutter boxes EPS 031 with plaster baseboard as apron, we recommend installing the L-shaped profile 18/40 for shutter boxes at the lower edge of the plaster baseboard.

A joint of approx. 3 mm must be incorporated here.

Joints between the plaster baseboards are sealed with the planned reinforcement mortar before the main area is reinforced.

Embed a double reinforcement mesh at the vertical and horizontal interfaces between the plaster baseboards and the insulation for the main area.

Reinforcement:

The reinforcement and finishing layer are applied as specified for the system build-up of the ETICS supplied. The weight of the rendering system must be limited to 12 kg/m. Installation as part of an ETICS with ceramic cladding is not possible.

The shutter is attached to the aluminium rail once the ETICS installation has been completed. The maximum self-weight of the shutter system must be limited to 15 kg/m. The shutter system and the electrical connection must be installed by qualified contractors.

Consumption

1 m/m

STORAGE

Dry, protected against moisture and sunlight.

PACKAGING INFORMATION	
Colour	Polystyrene insulation anthracite
	Fleece coating white (grey RAL 7015 is possible as an option)
Packaging unit	Project-specific delivery
OTHER INFORMATION	
Transportation	Not a hazardous material

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Kupferstraße 50 D-36208 Wildeck Phone 03 69 22 / 88-0 Fax 03 69 22 / 88-330 Internet: www.alsecco.de The above information is based on many years of experience and tests and is provided by us to the best of our knowledge. Such information applies in addition to our application guidelines. However, we cannot accept any responsibility for the correctness of our recommendations on account of wide variety of substrates and of on-site conditions and applications which are outside our control. Any recommendations provided by our employees and deviating from these documents must be given in writing. We reserve right to make any changes on account of technical progress or building regulations. Your technical advisor will be pleased to provide the relevant product data sheets.

